

PUBLIC AUCTION

Plant Closed

B&S MFG.

**COMPLETE
COLD HEADING
AND THREADING
FACILITY**

40760 Brentwood – Sterling Heights, Michigan 48310

SALE DATE:

WEDNESDAY, JANUARY 20TH AT 11:00 AM

Inspection: Tuesday, January 19th From 10:00 AM to 4:00 PM

DIRECTIONS: From M53 (Van Dyke) Proceed West on 18 Mile Road Approx. 1-1/2 Miles to Brentwood. Go South on Brentwood and Proceed to Sale Site on Left. Watch for Auction Signs and Auction Parking.

15% ON-SITE AND 18% ON-LINE BUYERS PREMIUM

WEBCAST BIDDER INSTRUCTIONS

- > All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**

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3/4" National DSSD Cold Header



RMG Model 1216-01 Uncoiler



5/16" National High Speed Cold Header

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COLD HEADERS

3/4" National DSSD Cold Header; S/N 16897, 4.5" Max. Shank Length, 7" Max. Cutoff Length, 50 PPM, PKO and Die Relief
SEE PHOTO

1/2" National Model 810 DSSD Cold Header; S/N 33765, 1/2" Max. Cutoff Diameter, 4-1/2" Max. Blank Length, 2-1/2" Max. Shank Length, 80 PPM, Die Relief, PKO, Equipped with Bushing Cutoff
SEE PHOTO

3/8" National Universal Double Stroke Cold Header; 3/8" Max. Cutoff Diameter, 4" Max. Shank Length, 5-1/2" Cutoff Length, 100 PPM

3/8" National DSSD Cold Header; S/N 15288, 3/8" Max. Cutoff Diameter, 1-3/4" Max. Shank Length, 3-1/4" Max. Cutoff Length, 100 PPM

3/8" National DSSD Cold Header; S/N 15280, 3/8" Max. Cutoff Diameter, 1-3/4" Max. Shank Length, 3-1/4" Max. Cutoff Length, 100 PPM

5/16" Waterbury Model 11 DSSD Cold Header; 5/16" Max. Cutoff Diameter, 2-1/2" Max. Shank Length, 3-7/8" Max. Cutoff Length, 110 PPM

5/16" National DSSD Cold Header; S/N 32726, 2-3/4" Max. Cutoff Length, 1-

1/2" Max. Kickout Length, 175 PPM

5/16" National High Speed Cold Header; S/N 32857, 5/16" Max. Cutoff Diameter, 1-1/2" Max. Shank Length, 2-3/4" Max. Cutoff Length, 250 PPM, Equipped with Bushing Cutoff
SEE PHOTO

1/4" National DSSD Cold Header; S/N 24370, 1/4" Max. Cutoff Diameter, 1-3/8" Max. Shank Length, 2-3/8" Max. Cutoff Length, 150 PPM, Equipped with Die Relief and PKO

WIRE DRAWERS

RMG Model 1216-01 Uncoiler; S/N 8312241, Max. Coil Weight 4,000 Lb., Max. Wire Size (Alloy) .750", Max. Wire Size (Mild Steel) 1", Min. Rod Size (Alloy) .50", Min. Rod Size (Mild Steel) .63". Pre-Feeding Speed 30 FPM (Built 1983)
SEE PHOTO

RMG Model 56-0564-01 Inline Wire Drawer; S/N 83091033, 24" Capstan, 375 Max. Wire Diameter, 5,000 Lb. Drawing Force, 64 FPM (Built 1983)

Fastener Engineers Model DT-05-24 Inline Wire Drawer; S/N 9731908, 5/16" Max. Wire Diameter, 24" Capstan Size, 7.5 HP Motor, 9-70 FPM Speed Range

Fastener Engineers Model DT-05-24 Inline Wire Drawer; S/N 4712252, 5/16" Max. Wire Diameter, 24" Capstan Size, 7.5 HP Motor, 9-70 FPM Speed Range

Fastener Engineers Model DH-275-582-28 Inline Wire Drawer; S/N 2721386, 28" Capstan

(7) 62" Diameter Non-Motorized Horizontal Floor Type Wire Pay-Off Reels

THREAD ROLLERS

1/2" Waterbury Farrell Model 30 Heavy Frame Thread Rolling Machine; 1/2" Max. Thread Diameter, 4" Max. Thread Length, 8" Shank Length, 80 Pieces Per Minute, Pick and Place Style Transfer, Equipped with Vibratory Hopper and Bulk Hopper

3/8" Waterbury Farrell Model 20 Mid Frame Thread Roller; 3" Max. Thread and Shank Length, 100 PPM, Equipped with Vibratory Hopper and Bulk Feeder

1/4" Waterbury Farrell Model 10 Heavy Frame Thread Roller; 1/4" Max. Thread Diameter, 2" max. Thread and Shank Length, 150 Piece Per Minute, Equipped with Vibratory Hopper and Bulk Loader

MISCELLANEOUS EQUIPMENT

200 Ton Crosby Hydraulic Hobbing Press; S/N 56384

12" X 30" Clausing Model 5449 Engine Lathe; S/N 001671, 1-1/2" Spindle Hole, 8" 3-Jaw Chuck, Tailstock
Schauer Type VA3B Speed Lathe; S/N 20398, 8-1/2" 3-Jaw Chuck

Syntron Model F212B Magnetic Feeder; S/N 650294

6" X 18" KO Lee Model 5718 Surface Grinder; S/N 19553-LB, 6" X 18" Suburban Chuck

6" X 10" Rong-Fu Model RF-115 Horizontal Band Saw

20" Dayton Model 3Z919 Single Spindle Floor Drill; 14" X 16" Table

12,500 Lb. Fairbank Morse Model 42-9004-BN Dial Type Platform Scale; S/N 0648663, 48" X 60" Platform (125) 28" X 31" X 18" Deep Steel Corrugated Tubs with End Dump Doors

AIR COMPRESSOR

25 HP Sullair Model LS10-25H ACAS Rotary Screw Air

Compressor; S/N 003-104753, 115/125 PSIG, 8,303 Hours, with 100 Gallon Air Receiver Tank

SILENT HOIST LIFT TRUCK

****22,000 Lb. Silent Hoist Model FSF11 Diesel Power Cushion Tire Lift Truck;** S/N 29265, 6-Cylinder Cummins Model CPL46 Engine; S/N 73159994, Rated at 160 HP, 3-Speed Transmission, 96" High Mast, 99" Lift Height, Hydraulic Fork Positioning, Cab Enclosure, 55" Forks, 28 X 10 X 22 Front Tires - Dual Sets, Weight 32,200 Lb., Hours: 316 (New 2010) - Located in Detroit, Michigan **To be Sold Via Photo**

LIFT TRUCKS

10,000 Lb. Clark Model C500S100 LP Gas Cushion Tire Lift Truck; S/N 685-0379-9150KF, 2-Stage Mast, 161" Lift Height, 83" Mast, 44" Forks, 4,583 Hours

6,000 Lb. Yale Model GLC060TGNUE082 LP Gas Cushion Tire Lift Truck; S/N E187V11507W, 2-Stage Mast, 181" Lift Height, 81" Mast, 42" Forks, 2,268 Hours

4,000 Lb. Yale Model MPB040-EN24T1842 Electric Walk-Behind Pallet Truck; S/N B827N19459C, 24 Volt

STRAIGHT TRUCK

1998 Ford F450 Super Duty Straight Truck; VIN # 1FDXN665XEB23145, Automatic Transmission, Triton V10 Engine, 103,758 Miles

SHOP EQUIPMENT

Assorted Items including: 14" Dayton Abrasive Chop Saw, 2" Bolt Sander, Acetylene Outfit, 250 AML Lincoln Stick Welder, Baldor DE Pedestal Grinder, Dewalt Electric Die Grinders, Electric Drills, Demagnetizer, Toolboxes, Pedestal Fans, Ladders, Steel Benches with Vises, Self-Dump Hoppers, Smog Hog Mist Collectors

INSPECTION ITEMS

Various Items including: Wilson Model 4JR Hardness Tester, 12" Micro-Vu Optical Comparator, 18" X 24" Granite Surface Plate, Height and Depth Gages, OD Micrometers, Plug Gages and other Related Items

See website www.cia-auction.com For Detailed Specifications, Photos, Link To Online Bidding and Terms Of Sale. Possible Additions, See Auction catalog for final list of available items.



1/2" National Model 810 DSSD Cold Header

